



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

SVS/15085/CL1/180/16/3

Schweizerischer Verein für Schweißtechnik hereby certifies that the welding  
company

**kawe ag**  
**Schiffmühlestrasse 34A**  
**5417 Untersiggenthal**  
**Switzerland**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-03-10 until 2025-03-09

Basel, 2022-03-15  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) RIEDEL



Dipl.-Ing. (FH) GRÜTTER  
head of certification body

## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1	t = 3 - 12 mm	FW
135	1.2 2.1	t = 3 - 12 mm t = 3 - 6 mm D ≥ 25 mm	BW/FW FW
141	1.1 2.1, 8.1 2.1 23.1 8.1	t = 3 - 6.4 mm t = 1 - 3 mm t = 3 - 6.4 mm D ≥ 25 mm t = 1 - 10 mm D ≥ 25 mm t = 1 - 6.3 mm D ≥ 10 mm	BW FW BW BW/FW BW/FW

### Area of Application:

- Production and purchase of components for railway vehicles

### Responsible welding coordinator(s):

Florian Zeugin , Level A (IWE) [external]

born: 1985-12-02

### 1st deputy(ies) of the responsible welding coordinator(s):

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### Others deputies:

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### Remarks:

"Small welding manufacturer with a single welding shop"

The welding coordinator Florian Zeugin is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

SVS/15085/CL1/180/16/3

### General provisions:

The General Terms and Conditions of the Schweizerischer Verein für Schweißtechnik apply in the currently valid version.